

# Standard SPI Neck Finishes for Standard Closures

MM	T		E		400H		410H		415H		S		I	THDS/ IN.
	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Min	
13	0.514	0.502	0.454	0.442					0.467	0.437	0.052	0.022	0.218	12
15	0.581	0.569	0.521	0.509					0.572	0.542	0.052	0.022	0.258	12
18	0.704	0.688	0.62	0.604	0.386	0.356	0.538	0.508	0.632	0.602	0.052	0.022	0.325	8
20	0.783	0.767	0.699	0.683	0.386	0.356	0.569	0.539	0.757	0.727	0.052	0.022	0.404	8
22	0.862	0.846	0.778	0.762	0.386	0.356	0.6	0.57	0.852	0.822	0.052	0.022	0.483	8
24	0.94	0.924	0.856	0.84	0.415	0.385	0.661	0.631	0.972	0.942	0.061	0.031	0.516	8
28	1.088	1.068	0.994	0.974	0.415	0.385	0.723	0.693	1.097	1.067	0.061	0.031	0.614	6
30	1.127	1.107	1.033	1.013	0.418	0.388					0.061	0.031	0.653	6
33	1.265	1.241	1.171	1.147	0.418	0.388			1.289	1.259	0.061	0.031	0.791	6
35	1.364	1.34	1.27	1.246	0.418	0.388					0.061	0.031	0.875	6
38	1.476	1.452	1.382	1.358	0.418	0.388					0.061	0.031	0.987	6
40	1.58	1.55	1.486	1.456	0.418	0.388					0.061	0.031	1.091	6
43	1.654	1.624	1.56	1.53	0.418	0.388					0.061	0.031	1.165	6
45	1.74	1.71	1.646	1.616	0.418	0.388					0.061	0.031	1.251	6
48	1.87	1.84	1.776	1.746	0.418	0.388					0.061	0.031	1.381	6
51	1.968	1.933	1.874	1.839	0.423	0.393					0.061	0.031	1.479	6
53	2.067	2.032	1.973	1.938	0.423	0.393					0.061	0.031	1.578	6
58	2.224	2.189	2.13	2.095	0.423	0.393					0.061	0.031	1.735	6
60	2.342	2.307	2.248	2.213	0.423	0.393					0.061	0.031	1.853	6
63	2.461	2.426	2.367	2.332	0.423	0.393					0.061	0.031	1.972	6
66	2.579	2.544	2.485	2.45	0.423	0.393					0.061	0.031	2.09	6
70	2.736	21.701	2.642	2.607	0.423	0.393					0.061	0.031	2.247	6
75	2.913	2.878	2.819	2.784	0.423	0.393					0.061	0.031	2.424	6
77	3.035	3	2.941	2.906	0.502	0.472					0.075	0.045	2.546	6
83	3.268	3.233	3.148	3.113	0.502	0.472					0.075	0.045	2.753	5
89	3.511	3.476	3.391	3.356	0.55	0.52					0.075	0.045	2.918	5
100	3.937	3.902	3.817	3.782	0.612	0.582					0.075	0.045	3.344	5
110	4.331	4.296	4.211	4.176	0.612	0.582					0.075	0.045	3.737	5
120	4.724	4.689	4.604	4.569	0.7	0.67					0.075	0.045	4.131	5

