

SecuRx®

Child Resistant Closures



SecuRx® Child Resistant Closures are two-piece, lined closures that can be removed from a bottle by simultaneously pushing down and turning the closure. Application is just as easy – simply turn the closure clockwise on the bottle threads like a standard continuous thread closure.

SecuRx® closures keep pharmaceutical, nutraceutical and lifestyle products safe and out-of-reach of children, but are still senior-friendly.

SecuRx® Features –



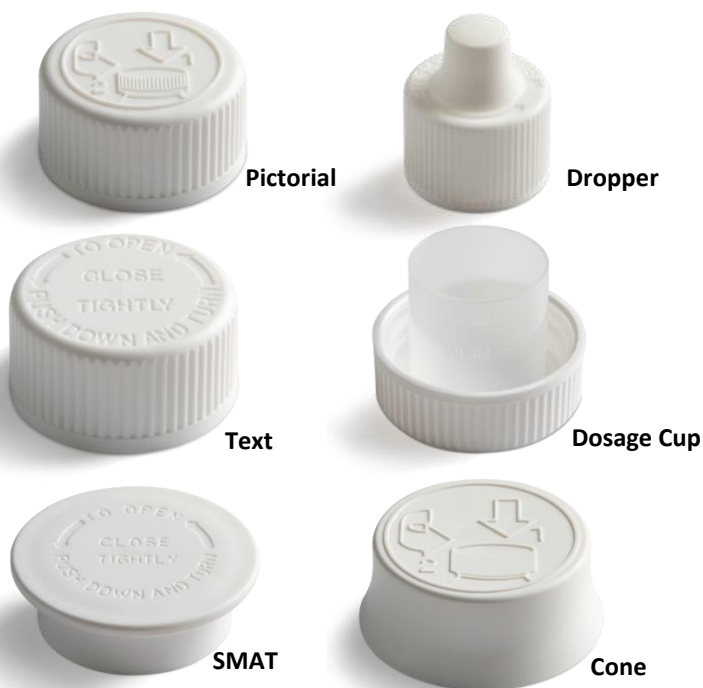
- All **SecuRx®** child resistant closures are manufactured with materials suitable for food packaging applications meeting FDA regulations*
- Ramp design is unbreakable
- No need for high application torque to engage the child resistant mechanism
- At nominal or high application torque, **SecuRx®** can be removed without gripping action (palm & turn)
- Less application torque needed on the filling line

**Drug Master File may be obtained from Drug Plastics
Test results available upon request*

 **DRUG PLASTICS**

People. Process. Perfection.™

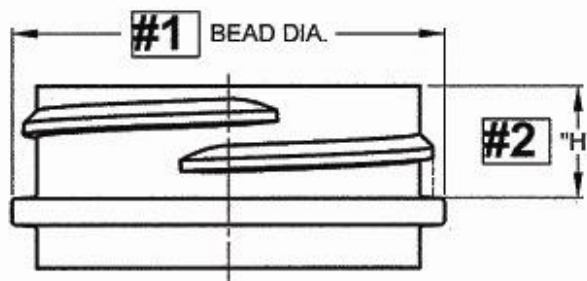
1 Bottle Drive Boyertown, PA 19512 610-367-5000



Finish	Text	Pictorial
24mm	X	X
28mm	X	X
33mm	X	X
38mm	X	X
45mm	X	*
53mm	X	*
63mm	X	*
89mm	X	*

Notes:

- Minimum .035" re-seal liner thickness
- Bottle "T", "E", and "S" dimensions must meet SPI-400 specifications
- The bottle bead diameter and "H" dimension must be compatible with **SecuRx®** closure dimensions
- Bottle neck must comply with #1 or #2 for bottle to be compatible with **SecuRx®** closure



#1		
SecuRx® REQUIRED BOTTLE NECK SIZES		
S. P. I. Neck Size	BEAD DIA	"H"
24MM	1.023 MAX.	.385 MIN.
28MM	1.171 MAX.	.385 MIN.
33MM	1.357 MAX.	.388 MIN.
38MM	1.563 MAX.	.388 MIN.
45MM	1.819 MAX.	.388 MIN.
53MM	2.157 MAX.	.393 MIN.
63MM	2.564 MAX.	.393 MIN.
89MM	3.608 MAX.	.520 MIN.

#2	
SecuRx® REQUIRED BOTTLE NECK SIZES	
S. P. I. Neck Size	"H"
24MM	.500 MIN.
28MM	.500 MIN.
33MM	.500 MIN.
38MM	.500 MIN.
45MM	.500 MIN.
53MM	.500 MIN.
63MM	.510 MIN.
89MM	.620 MIN.